



# LXSJ-A-250

## 铝幕墙自动走刀式铣床 Profile Tenon Milling Machine

### [性能特点]

- 适用于各种型材端面、台阶面的成型加工。
- 采用数控定位、刀具自动进给工作方式，可实现较长型材的多数量、多批次的成型加工。
- 六套组合刀具可根据型材截面组合成任意品种，其中两组刀具可在180°范围内调节。
- 一次进给即可在型材端面铣削成所需的榫口尺寸。
- 进给系统采用变频电机拖动，速度可调，切削进给平稳均匀，加工精度高，表面质量好。

### [Product Features]

- It's a new type of curtain wall processing machine and applicable to various kinds of profiles end and steel surface.
- It can complete precise, tools moving and longer precise shaped & finished many times, large quantity.
- Six sets of combination tools can be combined to casual dimension. Two of them can adjust in the range of 180 degree.
- The notch size can be completed with once feeding.
- The feeding system adopts variable frequency motor for moving, and the feeding speed can be adjusted stably. It could ensure high accuracy and nice processing surface.

### 技术参数 Technical Parameters

输入电源	Power supply	380V 50Hz
总功率	Total power for motor	4 × 3.0kW + 2 × 2.2kW
电机转速	Motor's rotation speed	~2800r/min
源工作压力	Air working pressure	0.5 - 0.8MPa
电机主轴直径	Motor shaft diameter	4.2mm
刀片数量	Number of Milling cutter	6 (6 sets)
刀具进给行程	Feeding journey of ...	...
工作台尺寸	Worktable measurement	510 × 480 mm
刀具调整行程	Cutter adjustment	横向 80 mm (Horizontal direction 80 mm) 纵向 280 mm (Longitudinal direction 280 mm)
外形尺寸	Overall dimension (L × W × H)	3050 × 1340 × 1905 mm
重量	Weight	2000kg