

# LY<sub>6</sub>-50

铝门窗液压六座压力机 Punching Machine for Aluminum Window and Door

## [性能特点]

- 该机型符合国家标准基本型设备，适用于铝合金型材的冲压工序。
- 与油压机设备配套的每个组合冲模可完成多个冲压工序，通过更换不同工位即可完成不同规格系列门窗的冲模加工。
- 采用圆盘式工作台，六个工作位置，可以安装六组冲模。通过转动工作台，即可随时调用不同的模具，大大提高了工作效率。

## [Product Features]

- This machine model conforms to the national standard basic type equipment, suitable for the stamping process of aluminum alloy profiles.
- Stamping process, by changing processing position, various types profile can be processed.
- Adopt disk worktable, six work positions, can be installed with six sets of dies. The production efficiency is greatly increased by the worktable rotating, which greatly increased the production efficiency. Per work position can be used to work.

## 技术参数 Technical Parameters

|         |  |                      |
|---------|--|----------------------|
| 电 源     | Power supply                           | 380V 50Hz            |
| 电机功率    | Motor power                            | 1.1KW                |
| 额定油泵压力  | Rated oil pump pressure                | 16MPa                |
| 油箱容量    | Oil tank capacity                      | 20L                  |
| 压力机公称压力 | Press nominal pressure                 | 50kN                 |
| 闭合高度    | Closing height                         | 185mm                |
| 冲压      |  | Punching level       |
| 加工面的直线度 | Processing deviation from Straightness | ± 0.1 mm             |
| 切削面粗糙度  | Cutting profile surface roughness      | ≤ 12.5 μm            |
| 可装模具尺寸  | Die size                               | 250 × 200 × 215 (mm) |
|         |  | 90 Contour dimension |



30mm